

# Filler units (start-up valves with solenoid valve)

## Pneuparts model series

up to 8750 l/min

### Materials:

Body: Grivory® (PA 66), cover: POM, seals: NBR

### Temperature range:

-10°C to max. +50°C

### Media:

Oiled and unoled compressed air, neutral gasses

### Advantages:

•Easy assembly of individual components using coupling kits within a model series, •Delivery includes an exhaust silencer, if necessary

### Input pressure:

2,5 - 10 bar

### Function:

The machines are allowed to breathe gradually via an orifice. Once the pressure attains a value of approx. 50% of the input pressure and the cylinders have gradually moved into their basic settings, the start-up valve switches over to maximum throughway. The speed of the pressure build-up can be controlled using an adjustment screw. It is turned on via a 3/2-way solenoid valve.

### Scope of delivery:

Filler unit incl. silencer

